



True North HDD

THE ULTIMATE HDD RESOURCE

Drill Rod, Batteries and Grease!

Learn how to find the basic tools you need for much lower prices than you usually pay. True North HDD has exclusive deals that allow us to offer parts and tooling for wholesale prices.

From Horizontal Directional Drills to Maxi-Rigs

We have everything you need, including drill rod, tooling, parts and ready-to-go rigs for any job.

SAME PRODUCTS, BETTER PRICES, PERIOD.

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We also provide additional resources and offers to help you save money and grow your business. *page 23*



Introduction to True North HDD

Welcome,

I'm Mark, the owner of True North HDD, and we are striving to become Canada's choice for directional drill rod, HDD equipment, tooling, and support equipment. We are a trusted supplier and a growing progressive company based in Canada, but we do business across North America. We supply much of the equipment, directional drill rods, HDD parts, tooling and support equipment that you likely already use.

True North HDD is one of Canada's authorized dealers for Hunting Energy Services - Trenchless Division. We offer a complete line of HIWS1 (FS1) and HXT (FS2) for all makes and models of horizontal directional drills and supply a complete line of Ditch Witch OEM thread, one-piece forged directional drill rod. True North HDD is also a stocking dealer for Radius HDD supplying tooling for all makes and models of horizontal directional drills to maxi rigs. We are one of Canada's suppliers for Jet-Lube offering an extensive line of anti-seize grease products. True North HDD is also an authorized dealer for Tuff Bilt Tires/Tracks. We supply an extensive line of directional drill tracks and construction equipment tires and tracks, as well as, undercarriage parts for up to 25-ton machines.

If you are looking to buy or sell HDD equipment, let's stay in touch. True North HDD provides options for leasing and financing HDD equipment, construction equipment, and directional drill rod. We can have all of the above equipment shipped anywhere in Canada or the United States. Give us a call today and find out how True North HDD can get you the same products that you already use at better prices.

Thanks and I look forward to hearing from you.

Sincerely,

Mark Flaman



Your Trusted Source for Directional Drill Rod

True North HDD is Canada's stocking dealer for Hunting Directional Drill Rod. We finance and ship directional drill rod throughout Canada and North America and we strive to maintain the lowest pricing. Not only for directional drill rod, but shipping costs as well.

With partners like Hunting Trenchless, True North HDD is able to deliver the highest quality directional drill rod and tooling products at competitive pricing.

Give us a call anytime for a quote on directional drill rod. [\(844\) 787-8343](tel:8447878343)



We Offer Directional Drill Rod For All Makes and Models of Horizontal Directional Drills

DITCH WITCH - ONE-PIECE FORGED:

- JT5
- JT520
- JT9
- JT922
- JT20 (lined and unlined)
- JT2020 (lined and unlined)
- JT25 (lined and unlined)
- JT2720 (lined and unlined)
- JT3020 (lined and unlined)
- JT4020
- A/T 100 Pipe
- JT7020
- JT8020
- JT100

VERMEER

- D7x11
- D9x13
- D10x15
- D16x20 α
- D16x20
- D18x22
- D20x22
- D23x30
- D24x40
- D33x44
- D36x50
- D40x55
- D60x90
- D50x100
- D55x100
- D75x100
- D80x120
- D100x120
- D100x140

*we offer Maxi-Rig pipe as well

Directional Drill Rod Specs

Why pay more for drill rod?



True North HDD supplies directional drill rod for every make and model of drill. Most of the common threads are in stock at all times for quicker delivery. We drop ship drill rod anywhere in Canada and the U.S.A.

With the price of steel rising, it is more important than ever to find a solid supplier of directional drill rod whom you can trust, with better prices than what you are currently paying.

Part Number	Tube Diameter / Wall	Connection	Weight lbs	Length	Standard Bundle Qty***	Bundle Shape	Drill Model**
HIWS1 - One Piece Forged							
HI222062*	1.315" / .179	HIWS1-200	16	5'	20, 25	Round	JT5, JT520, DD65
HI216492	1.660" / .191	HIWS1-200	26	6'	10, 20, 50	Round	D7x11, D9x13, JT9, JT922, D9x13 S3, D10x15 S3
HI219006*	1.660" / .191	HIWS1-200	38	10'	20	Round	D10x14, D10x15
HI230993	1.900" / .240	HIWS1-250	55	10'	20	Round	D16x20, D18x22, D20x22, JT1220
HI221628	2.063" / .260	HIWS1-400	62	10'	20	Round	D18x22, D20x22, D20x22 S3, D23x30 S3, JT1220, JT2020, DD2024
HI222276	2.375" / .254	HIWS1-600	73	10'	10, 20	Round	D23x30 S3, D24x40, JT2020, JT25, JT2720M1, JT30, JT3020, DD3238
HI296309599*	2.375" / .295	HIWS1-650	84	10'	10, 20	Round	D36x50, D45x55
HI296312531*	2.375" / .295	HIWS1-650	115	15'	10	Round	D36x50
HI296309521	2.625" / .400	HIWS1-700	117	10'	10	Round	D36x50, D40x55 S3
HI296309522	2.625" / .400	HIWS1-700	165	15'	10	Round	D36x50, D40x55 S3, JT40
HI222451*	2.875" / .392	HIWS1-900	120	10'	10	Round	D60x90
HI222452	2.875" / .392	HIWS1-900	180	15'	10	Round	D50x100, D60x90, JT60
HI222454	3.500" / .449	HIWS1-800	250	15'	10	Flat	D50x100, D55x100, D60x90, D75x100, D80x100, JT7020, JT8020, JT100, AT100
HI296337977	3.500" / .476	HIWS1-1000	265	15'	10	Flat	D80x120, D100x120, D100x140
HI296309520	3.500" / .476	HIWS1-1000	351	20'	10	Flat	D80x120, D100x120, D100x140

Directional Drill Rod Specs

Part Number	Tube Diameter / Wall	Connection	Weight lbs	Length	Standard Bundle Qty***	Bundle Shape	Drill Model**
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HXT - One Piece Forged

HI281600	2.063" / .260	HXT-402	63	10'	20	Round	JT2020
HI294566	2.375" / .295	HXT-602	81	10'	10, 20	Round	D33x44, D36x50, JT25, JT30, JT2720M1, JT3020, DD4045
HI284153	2.375" / .295	HXT-602	115	15'	10	Flat	D33x44, D36x50
HI294642	2.625" / .400 Flush	HXT-602	160	15'	10	Flat	D33x44, D36x50
HI276305*	2.625" / .400	HXT-702	164	14.75'	10	Flat	JT4020M1
HI276307	2.875" / .440	HXT-902	198	15'	10	Flat	D55x100, D75x100
HI350802015	3.500" / .449	HXT-802	260	15'	10	Flat	JT7020, JT8020, JT100
HI276376	3.500" / .449	HXT-802	327	20'	10	Flat	D80x120, D100x120

Ditch Witch® - One Piece Forged

355-1106	2.060" / .295	1.94-4	68	10'	10, 20	Round	JT20, JT2020
355-1244	2.375" / .300	2.11-4	81	9.8'	10, 20	Round	JT25, JT30, JT3020, JT2720M1
359-1211	2.835" / .313	2.10-4	140	15'	10	Round	JT40

Part Number	Tube Diameter / Wall	Connection	Weight lbs	Length	Standard Bundle Qty***	Bundle Shape	Drill Model**
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Ditch Witch - Lined - One Piece Forged

355-1106L	2.060" / .295	1.94-4	73	10'	10, 20	Round	JT20, JT2020
355-1244L	2.375" / .300	2.11-4	86	9.8'	10, 20	Round	JT25, JT30, JT3020, JT2720M1

Ditch Witch - AT Pipe

355-1050-500	3.630" / .313	3.44-4	290	14.1'	10	Flat	AT100, note: inner drive collar retained with coiled spring pins (no bolts)
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AUTHORIZED DEALER



**GIVE US A CALL ANYTIME FOR A
REAL-TIME QUOTE ON DRILL ROD.**

(844) 787-8343



True North Advantage Drill Rod

True North HDD Advantage Drill Rod - made and manufactured by Hunting!

We offer the most competitively priced drill rod in the industry today!



- Construction - Forged end, inertia welded drill stem
- Material - Meets or exceeds API S-135 alloy material – the highest grade for directional drill rod
- We stand behind our product 100% and offer the industry standard 1-year warranty

Identical to OEM drill stem in:

- Physical dimensions
- Slight variations in bend radius and wall thickness
- Torque rating
- Maximum push/pull rating

TRUE NORTH ADVANTAGE DRILL PIPE AVAILABLE NOW

Part Number	Tube Diameter / Wall	Connection	Weight lbs	Length	Standard Bundle Qty ^{***}	Bundle Shape	Drill Model ^{**}
HIWS1 - Advantage Series							
A216492-20	1.680" / .191	HWS1-200	28	6'	20	Flat	D7x11, D9x13, JT9, JT922
A221628-20	2.063" / .260	HWS1-400	62	10'	20	Flat	D18x22, D20x22, D23x30, JT1220, JT2020, DD2024
A222276-20	2.375" / .254	HWS1-600	76	10'	20	Flat	D23x30 S3, D24x40, JT2020, JT25, JT2720M1, JT30, JT3020, DD3238
Ditch Witch - Advantage Series							
A355-1108-20	2.060" / .295	1.94-4	68	10'	20	Flat	JT20, JT2020
A355-1244-20	2.375" / .300	2.11-4	81	10'	20	Flat	JT2720, JT30, JT3020, JT25

Locate HDD Equipment

HDD EQUIPMENT

TRUE NORTH HDD ALWAYS MAINTAINS A SELECTION OF DIRECTIONAL DRILLS AND OTHER HEAVY HDD EQUIPMENT.

Locating horizontal directional drills and support equipment is one of our specialties. True North HDD consistently finds directional drills, mud mixing systems, locating electronics, and other support equipment such as hydrovacs, reel trailers, and more.

A quick look at the **Featured** section of our website TrueNorthHDD.com will give you a glimpse of our newest equipment at any given time. We have a wide variety of horizontal directional drills and tooling for sale. We add new items to the list every week.

Many of our items are located across Canada, the United States, and can be shipped anywhere around the world.

LOOKING FOR SOMETHING SPECIFIC?

If there is ever a piece of equipment that you don't see on the True North HDD website, let us know and we will find it for you. In many cases, we will be able to locate and ship a particular item in a matter of days. Contact us anytime for quotes or requests.

(844) 787-8343





Directional Drill Rod, Batteries, Grease

Let us handle those basic pieces of HDD parts, tooling, and equipment that you need. True North HDD offers wholesale pricing on many of the items that **you're already purchasing** on a regular basis.

We finance "Directional Drill Rod" and HDD equipment.

The simple solution is to call us for a quote. Why not contact True North HDD? We will save you money.

204-479-1297

844-787-8343

truenorthhdd@gmail.com

SAME PRODUCTS, BETTER PRICES, PERIOD.

Consign HDD Equipment



DO YOU HAVE EQUIPMENT COLLECTING RUST AND DUST?

Let True North HDD help you sell your "idle" equipment. True North HDD will list your equipment throughout North America and worldwide. We showcase equipment to thousands of visitors to our website each week and on social media, listings websites, and to our ever-growing newsletter subscriber list. Our network of directional drilling companies and suppliers makes selling equipment on your behalf a breeze.

Email us at truenorthhdd@gmail.com and send us the details and pictures of the equipment you want to sell and we will complete a full market evaluation. True North HDD will then begin advertising for you immediately.

WHY NOT LIST WITH TRUE NORTH HDD?

We offer **FREE**, no-obligation listings throughout North America. Call us at (844) 787-8343 or send an email to truenorthhdd@gmail.com today!

HDD Parts and Tooling

True North HDD supplies Horizontal Directional Drilling parts and tooling for every aspect of the job. Call us for quotes (844) 787-8343.



REAMERS



ROCK TOOLING



ADAPTERS AND SUBS



QUICK CONNECT SYSTEMS



OVER THE BIT
REAMERS



TRI-CONE BITS



HOT SHOT PULL-BACK
ADAPTER



BITS AND BLADES



ELECTRONICS



SWIVELS



DRIVE CHUCKS AND
SAVERS



OTHER DRILL PARTS

Hunting Tooling and Accessories

AUTHORIZED DEALER



True North HDD offers an extensive line of Hunting Tooling for all Horizontal Directional Drills.

HUNTING HX-1TRN - ONE TURN MAKE-UP



- Starter Rods
- Starter Rods for Ditch Witch drills
- Adapters
- Collars
- Accessories

VERMEER



- Drive Chucks
- Sub Savers
- Drive Chuck Assembly
- Integral Drive Chuck
- Starter Rod-LPT
- Adapter-LPT
- Collar-LPT

DITCH WITCH CONVERSION OPTIONS AND DIRECT REPLACEMENT



- Sub Savers
- Drive Chuck Assembly
- Drive Chuck - One Piece
- Transition Rods
- EZ Connect Accessories
- Collar-LPT

ANTI-SEIZE GREASE



- Copper
- Copper - Arctic
- Environmental
- Environmental - Arctic

DUAL SPLIT RUBBER ROD WIPERS



AMERICAN AUGERS



Sub Savers

ADAPTER MUD PORTS



CALL US TODAY FOR PRICING ON HUNTING TOOLING AND EQUIPMENT (844) 787-8343

Lithium Batteries and Chargers

YOU ARE PAYING TOO MUCH FOR BATTERIES!



HDD POWER CELL™ EXTENDED LIFE LITHIUM BATTERIES

Get your True HDD Power Cell Extended Life Lithium Battery for the most competitive price in the industry. \$55 each or further discounts in bulk.

CUSTOMERS ARE SAYING THAT THIS BATTERY IS LASTING 2 TO 3 WEEKS ON AVERAGE!

SILVER LITHIUM BATTERIES

Get your HDD silver lithium batteries from True North HDD for the wholesale price of \$150, a bulk discount may apply. This is the same silver lithium battery that you are paying up to \$230 each for!



TRUE NORTH HDD SUPPLIES RECHARGEABLE LITHIUM/NI-CAD BATTERIES, CHARGERS, AND POWER KITS



POWER KITS



NI-CAD BATTERY PACKS



LITHIUM ION BATTERIES

HDD Locating Electronics

BEACONS, SONDES, AND MORE

True North HDD now offers Subsite and DigiTrak transmitters backed by our 180-day warranty.



Subsite, DigiTrak, and Underground Magnetics locating electronics packages available.

HDD LOCATING ELECTRONICS

From DigiTrak to Subsite or Underground Magnetics, True North HDD can provide the perfect locating electronics packages for your HDD business.

Call us at **(844) 787-8343**



Underground Magnetics HDD Locating Systems

SIMPLE, POWERFUL, AFFORDABLE.



Get your Underground Magnetics transmitters, displays, and receivers from True North HDD, your authorized dealer. Underground Magnetics builds some of the most accurate deep range transmitters (up to 330 feet.)

- 10 frequencies, 2 power levels (all interchangeable downhole)
- High precision 3D antenna
- ClearView displays
- Easy to use receivers
- Single point, **Ball in the Box** (Canada only)

**CALL FOR MORE INFORMATION ON UNDERGROUND
MAGNETICS PRODUCTS**

(844) 787-8343

TRUENORTH HDD@GMAIL.COM



Lane Reel Trailers and More

True North HDD can custom build trailers for all HDD or construction applications.

LANE TRAILER MANUFACTURING

True North HDD is the authorized supplier for Lane Trailers in Canada. We now offer reel trailers, cable trailers, pole trailers, pipe trailers, material trailers, and equipment trailer models.

TRAILERS IN STOCK

In addition to custom built trailers by Lane, True North HDD also carries a variety of trailers in stock. We offer competitive pricing on every type of trailer. If ever there is something that we don't have in stock, we can almost always find it for you.

(844) 787-8343



Tires, Tracks, and Undercarriage

True North HDD is your authorized distributor in all of Canada for over 8,000 different makes and models!

True North HDD supplies a full range of replacement rubber tracks for all makes and models of compact excavators, track loaders, rubber track dumpers and carriers, HDD rigs, and more! TuffBilt tracks are guaranteed to fit the specified machine – or your money back!

TUFF BILT TIRES AND TRACKS



- **Directional Drill Tracks** (all makes and models)
- Compact Excavator Tracks
- Multi-Terrain Loader Tracks
- Compact Track Loader Tracks
- Solid Skid Steer Tires
- Rubber Track Pads
- Under Carriage Parts
- Industry leading products and unmatched service!

UNDERCARRIAGE PARTS

True North HDD stocks replacement undercarriage parts for most popular models of mini excavators and track loaders. We carry numerous replacement parts, including sprockets, idlers, rollers and other undercarriage wear parts.



HDD Anti-Seize Grease

TRUE LUBE NCS 30 / NCS 30 ARCTIC (Top Seller)



Extend the life of your Drill Rod – If you aren't using this product, you should be!

Here's why: it's **Metal Free** and will save your drill thread and shoulders. This non-plating grease is the stickiest compound on the market.

This anti-seize grease is not affected by drilling fluids, additives, or water.

TRUE LUBE HDD KOPR -51C TO 190C

Exclusive year-round, all season grease. True North HDD's KOPR is a low-friction, anti-seize compound. It has copper flakes and it's water resistant. This grease also has rust and corrosion inhibitors.

We drop ship anywhere in Canada or the U.S.



Anti-Seize grease from True North HDD comes in drums of:

- 1 gallon
- 2 gallon
- 3.5 gallons
- 5 gallons
- 50 gallons



SAVE BY THE PAIL OR BULK DISCOUNTS BY THE PALLET

Maxi Rig Drill Pipe, Tooling, and Accessories

TRUE NORTH HDD SUPPLIES MAXI RIG TOOLING

GREAT PRICES ON EVERYTHING YOU NEED FOR YOUR MAXI-RIG



- Threaded Subs & Adapters
- Drive Chucks
- Wireline Supplies
- Sonde Housings
- Pilot Tools
- Rock Bits & Blade Adaptors
- Bolt-On Housings & Dirt Blades
- **Drill Pipe**
- Reamers
- Hole Openers
- Reamer & Hole Opener Parts
- Pulling Supplies
- Repair Parts and Maintenance

**CALL FOR QUOTES ON DRILL PIPE, HOLE
OPENERS, SONDE HOUSINGS
(844) 787-8343**

WHAT KIND OF DRILL PIPE DO YOU NEED?

True North HDD supplies drill rod for all makes and models of directional drills and maxi rigs. Let us know what drill rod type and size you need, and we will show you how much you can save by going with True North HDD. (844) 787-8343



Maxi Rig Drill Pipe Specs

MAXI RIG TOOLING AND PIPE

	Type	Material	PIN Dim		Box Dim		Thread	
			OD	Pin L	Pin ID	Box L	Box ID	Taper
2.875" IF	NC-31	4.125 "	3.5"	3.385	3.75"	2.5	2"	4"
2875" IF Double Shoulder	DS-31	4.125"	3.5"	3.385	3.75"	2.5	2"	4"
3.5" IF	NC-38	4.75"	4"	4.000	4.25"	3.25	2"	4"
3.5" IF Double Shoulder	DS-38	4.75"	4"	4.000	4.25"	3.25	2"	4"
4.5" IF	NC-46	6"	4.5"	4.828	3.75"	3.5	2"	4"
4" Full Hole	DS-40	5.25"	4.5"	4.270	4.75"	3.25	2"	4"
5.5" Full Hole	NC-55	7"	5"	5.828	5.5"	4.25	2"	4"
5.5" Full Hole Double Shoulder	DS-55	7"	5"	5.828	5.5"	4.25	2"	4"
6.625" Full Hole	NC-65	8"	5"	6.740	5.5"	5.5	2"	4"
4.5" API REG	API	5.25"	4.25"	5.515	5"	3.375	3"	5"
6.625" API REG	API	7.75"	5"	5.975	5.25"	4.75	2"	4"
7.625" API REG	API	8.875"	5.25"	6.975	5.5"	5.25	3"	4"
8.625" API REG	API	10"	5.375"	7.951	6.25"	6.625	3"	4"
3.5" Firestick (1000)	OEM	4.5"	3.5"	3.875	3.5"			3.5"
3.27"-4" DW (JT7020/8020/100)	OEM	4"	5.25"	3.312	5.25"			4"

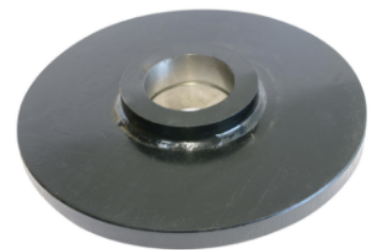
MAXI RIG DRILL PIPE SPECS

Length	Description
15ft.	7020/8020/JT100 Drill Pipe (3.27-4 DW comp)
20ft.	DD 100 x 120 / DD 100 x 140 Drill Pipe (FS-1000 comp)
20ft.	2.875" IF Double Shoulder Drill Pipe
15ft.	2.875" IF Drill Pipe
20ft.	2.875" IF Drill Pipe
15ft.	3.5" IF Drill Pipe
20ft.	3.5" IF Drill Pipe
20ft.	4.5" IF Drill Pipe
20ft.	4" Full Hole Double Shoulder
31ft.	5.5" Full Hole
31ft.	5.5" Full Hole Double Shoulder

Trencher Chains and Assemblies

TRUE NORTH HDD OFFERS TRENCHER CHAIN CUTTING SYSTEMS AND ASSEMBLIES

- Trencher Sprockets, Rollers & Teeth
- Trencher Chains OEM or better
- Best possible fit due to shot peened parts and hydraulic press assembly
- Roller & Sidebar Links designed with Offset Rivet Feature
- Anti back-flex feature for sidebar links
- Precision machine
- Heat treated
- Only the highest quality steel
- Let us know the **make and model** of your machine, as well as, the **attachment model number** and True North HDD will send you a **REAL TIME** quote!



Call True North HDD for quotes on Trencher Chain Cutting Systems / Assemblies, Sprockets and Rollers produced from OEM specifications.

(844) 787-8343

Plow Blades and Pull Blades

GET YOUR PLOW BLADES AND PULL BLADES FROM TRUE NORTH HDD

True North HDD supplies Pull Blades, Plow Blades, and other related components for Ditch Witch, Case, and more!



Blades to fit Ditch Witch machines

- 100 SX Series
- 420 SX Series
- 255-350-3500-400-410
- 4010-6510 Series
- 5020-6520 Series
- 5700 Series
- 7520-8020 Series
- 8020 Turbo Sreies
- HT100 Series
- HT150-185 Series



Blades to fit Case machines

- Mini, Maxi, DH-4
- 360-860 Series

(844) 787-8343

Mud Mixing Systems

TRUE NORTH HDD MUD MIXING SYSTEMS



True North HDD offers a complete line of mud mixing systems and mud mixing tanks.

- **5.0**
-5 H.P. Honda
- **13.0**
-370 g/min 13.0 H.P Honda
- **24.0**
-430 g/min 24.0 H.P Honda
- **44D**
-44 HP Diesel Mud Mixer
-640 g/min 44 HP Kubota Diesel

TRUE NORTH HDD MIXING TANKS

- 300 gallon
- 500 gallon
- 750 gallon
- 1000 gallon
- Round and Square Tanks Available
- Custom Options Available





Did You Know?

- True North HDD can help you sell your used equipment
- We finance Horizontal Directional Drills and Directional Drill Rod
- We ship worldwide!
- True North HDD now offers JT40 Direct Replacement Pipe
- We provide wholesale pricing on directional drill rod, batteries, tires and tracks, and other HDD tooling and equipment.
- True North HDD supplies Jet-Lube NCS 30/ NCS Arctic/ NCS 30-ECF - Eco-Safe
- Offer a complete line of replacement Mud Pump Packing kits (FMC BEAN, APLEX, Kerr)

SAME PRODUCTS, BETTER PRICES, PERIOD.

*All trademarks, product names and company names or logos cited or used herein are the property of their respective owners.