



**TrueNorthHDD**



**YOUR SOURCE  
FOR ALL YOUR  
HDD NEEDS**

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## Contact Us

<https://www.truenorthhdd.com>

tel: 1-844-787-8343





# MEET TRUE NORTH HDD



Hello,

I'm Mark, the owner of True North HDD, your trusted supplier for directional drill rod, HDD equipment, tooling, and support equipment.

True North HDD provides options for leasing and financing HDD equipment, construction equipment, and directional drill rod. Give us a call today and find out how True North HDD can get you the same products that you already use at better prices. If you are looking to buy or sell HDD equipment, let's stay in touch.

Thanks; we look forward to hearing from you.

Sincerely,

*Mark Flaman*



## LOOKING FOR HORIZONTAL DIRECTIONAL DRILLS? TRUE NORTH HDD HAS YOU COVERED.

We always have an abundance of directional drills in stock and post new listing on our website every week!



### NEED SOMETHING SPECIFIC?

True North HDD can almost **always** find what you're looking for. Contact us today and find the equipment you need!

Call Us and Inquire  
Today!

**1-844-787-8343**





# DRILL ROD

True North HDD is proud to be a stocking dealer for Hunting Energy Drill Rods. We supply directional drill Rods for all Vermeer, Ditch Witch, and American Augers machines and more! True North HDD offers the most competitively priced Directional Drill Rods on the market today.



**True North HDD Offers One Piece Forged Directional Drill Rods For All Makes And Models Of Horizontal Directional Drills.**

## **Ditch Witch One Piece Forged**

- JT7020
- JT8020
- JT100
- JT9
- JT922
- JT20 (lined and unlined)
- JT2020 (lined and unlined)
- JT25 (lined and unlined)
- JT2720 (lined and unlined)
- JT3020 (lined and unlined)
- JT4020

## **Vermeer**

- D7x11
- D9x13
- D10x15
- D16x20a
- D16x20
- D18x22
- D20x22
- D23x30
- D24x40
- D33x44
- D36x50
- D40x55
- D60x90
- D50x100
- D55x100
- D75x100
- D80x120
- D100x120
- D100x140

**GIVE US A CALL ANYTIME FOR A REAL TIME  
QUOTE ON DRILL ROD!**

**844-787-8343**



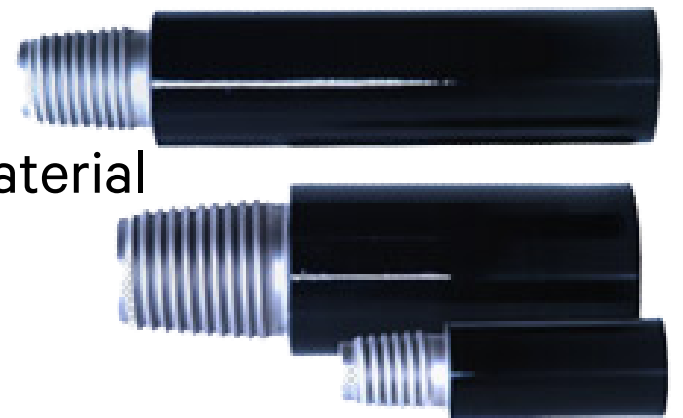
## HIWS1 DRILL ROD

### ONE-PIECE FORGED

HIWS1 precision drill pipe is unmatched when it comes to its performance, thread life, and superior strength. Every stick of HIWS1 drill pipe is built to tougher standards than any other pipe in the industry.

#### FEATURES AND BENEFITS:

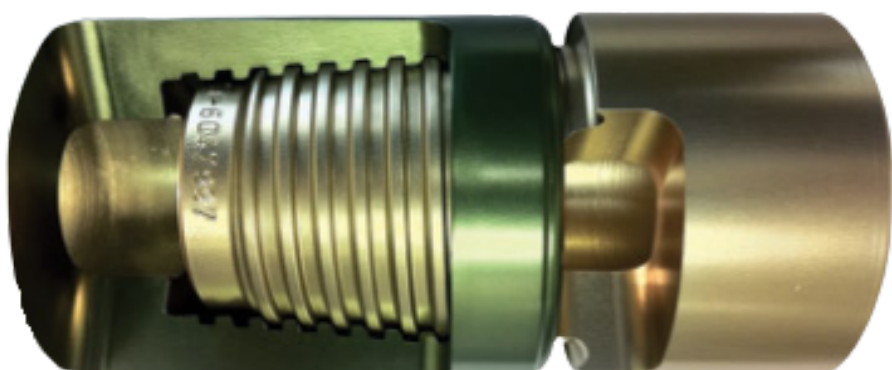
- Special USA made I-145-grade alloy steel material
- Steep-tapered, deep stabbing connection
- Fast pitch thread for quick make up
- Double-shouldered design for added torque
- Internal and external upset to optimize strength and performance
- Conditioning of connections to assist thread compound adhesion
- Protectors applied to pin and box connections to prevent damage



## HXT™ DRILL ROD

### ONE-PIECE FORGED

HXT™ is engineered to be the toughest, longest lasting pipe you'll ever drill with. The HXT™ Drill Pipe is built to the same standards as the HIWS1 while offering a patented design to increase torque capabilities as it resists flaring. The HXT™ is designed with larger IDs to allow an increase in flow capacity.



#### FEATURES AND BENEFITS:

- 30% increase in torque
- Up to 44% increase in flow capacity
- Best choice for air hammers / mud motors





## VERMEER DRILL ROD



# HISW1

**ONE PIECE FORGED FOR VERMEER DRILLS**

PART NUMBER	TUBE DIAMETER/WALL	CONNECTION	LENGTH	DRILL RIG MODEL
HI216492	1.660" / .191	HIWS1-200	6'	D7x11, D8x12, D9x13, D9x13 S3, D10x15 S3
HI230993	1.900" / .240	HIWS1-250	10'	D16x20, D18x22, D20x22
HI221628	2.063" / .260	HIWS1-400	10'	D18x22, D20x22, D20x22 S3, D23x30 S3, D24x26
HI222276	2.375" / .254	HIWS1-600	10'	D23x30 S3, D24x40
HI296309599	2.375" / .295	HIWS1-650	10'	D36x50, D45x55
HI296312531	2.375" / .295	HIWS1-650	15'	D36x50
HI296309521	2.625" / .400	HIWS1-700	10'	D36x50, D40x55 S3
HI296309522	2.625" / .400	HIWS1-700	15'	D36x50, D40x55 S3
HI222451	2.875" / .392	HIWS1-900	10'	D60x90
HI222452	2.875" / .392	HIWS1-900	15'	D50x100, D60x90
HI222454	3.500" / .449	HIWS1-800	15'	D50x100, D55x100, D60x90, D75x100, D80x100
HI2296337977	3.500" / .476	HIWS1-1000	15'	D80x120, D100x120, D100x140
HI296309520	3.500" / .476	HIWS1-1000	20'	D80x120, D100x120, D100x140

# HXT

**ONE PIECE FORGED FOR VERMEER DRILLS**

PART NUMBER	TUBE DIAMETER/WALL	CONNECTION	LENGTH	DRILL RIG MODEL
HI281600	2.063" / .260	HXT-402	10'	D22x23, D24x33
HI294566	2.375" / .295	HXT-602	10'	D33x44, D36x50
HI284153	2.375" / .295	HXT-602	15'	D33x44, D36x50
HI294642	2.625" / .400	HXT-602	15'	D33x44, D36x50
HI276307	2.875" / .440	HXT-902	15'	D55x100, D75x100
HI3276376	3.500" / .449	HXT-802	20'	D80x120, D100x120
HI296100215	3.500" / .476	HXT-1002	15'	D100x140
HI296100220	3.500" / .476	HXT-1002	20'	D100x120, D100x140



# DITCH WITCH DRILL ROD

# DITCH WITCH

## DITCH WITCH THREAD ONE-PIECE FORGED

PART NUMBER	TUBE DIAMETER/ WALL	CONNECTION	LENGTH	DRILL RIG MODEL
355-1149	1.600" / .190	1.30-5	6'	JT9, JT10
355-1005	1.819" / .244	1.47-4	10'	JT1220
355-1106	2.060" / .295	1.94-4	10'	JT20, JT2020
355-1312	2.252" / .276	1.76-4	10'	JT24
355-1244	2.375" / .300	2.11-4	9.8'	JT25, JT30, JT3020, JT2720M1
359-1211	2.835" / .313	2.10-4	15'	JT40
400-847	2.811" / .311	2.59-4	14.75'	JT4020M1
355-1079	3.059" / .346	2.46-4	15'	JT60
355-1200	3.500" / .394	3.27-4	14.75'	JT100

## HIWS1 THREAD ONE-PIECE FORGED FOR DITCH WITCH DRILLS

PART NUMBER	TUBE DIAMETER/ WALL	CONNECTION	LENGTH	DRILL RIG MODEL
HI216490	1.660" / .191	HIWS1-200	5'	JT5, JT520
HI216492	1.660" / .191	HIWS1-200	6'	JT9, JT922, JT10
HI230993	1.900" / .240	HIWS1-250	10'	JT1220
HI221628	2.063" / .260	HIWS1-400	10'	JT1220, JT20, JT2020
HI222276	2.375" / .254	HIWS1-600	10'	JT20, JT2020, JT25, JT2720M1, JT30, JT3020
HI296309522	2.625" / .400	HIWS1-700	15'	JT40
HI222452	2.875" / .392	HIWS1-900	15'	JT60
HI222454	3.500" / .449	HIWS1-800	15'	JT7020, JT8020, JT100

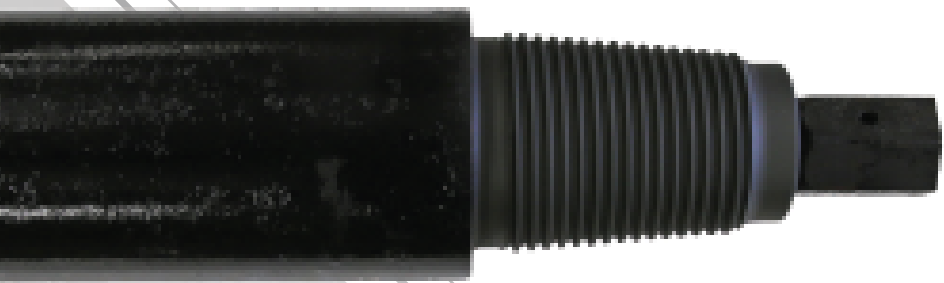
# HXT

## HXT ONE PIECE FORGED FOR DITCH WITCH DRILLS

PART NUMBER	TUBE DIAMETER/ WALL	CONNECTION	LENGTH	DRILL RIG MODEL
HI281600	2.063" / .260	HXT-402	10'	JT2020
HI294566	2.375" / .295	HXT-602	10'	JT25, JT30, JT2720M1, JT3020
HI276305	2.625" / .400	HXT-702	14.75'	JT4020M1
HI350802015	3.500" / .449	HXT-802	15'	JT7020, JT8020, JT100







# AT PIPE

## DITCH WITCH AT2720M1 + JT3020AT + AT30 DRILLS STEM COMPONENTS

PART NUMBER	DESCRIPTION	TUBE DIAMETER/ WALL	LENGTH
355-1351-01	OUTER PIPE	2.375" / .276	9.3"
355-1338-01	OUTERPIPE COBBLE	2.910" / 2.76	9.3"
355-1351-02	INNER ROD	N/A	9.3"
400-234	COLLAR	N/A	4.7"
41LZ94	COILED SPRING PIN	N/A	1.5"

## DITCH WITCH AT100 PIPE

PART NUMBER	TUBE DIAMETER/ WALL	CONNECTION	LENGTH
355-1050-500	3.630" / .313	3.44-4	14.1'

## DITCH WITCH AT100 PIPE REPLACEMENT ITEMS

PART NUMBER	DESCRIPTION	LENGTH
355-1050-104	COLLAR (INTERNAL HEX)	5.8"
355-1050-105	INNER PIPE	14.1'
H0042	COILED SPRING PIN	0.8"

# LINED

## FEATURES AND BENIFITS:

- Reduces drilling fluids by up to 70% resulting in less waste
- Saves time as you will spend less time pressuring up
- Hunting's one-piece forged design eliminates joints and welds

## DITCH WITCH THREAD LINED ONE-PIECE FORGED

PART NUMBER	TUBE DIAMETER/ WALL	CONNECTION	LENGTH	DRILL RIG MODEL
355-1106L	2.060" / .295	1.94-4	10'	JT20, JT2020
355-1244L	2.375" / .300	2.11-4	9.8'	JT25, JT30, JT3020, JT2720M1

## HIWS1 THREAD LINED ONE-PIECE FORGED

PART NUMBER	TUBE DIAMETER/ WALL	CONNECTION	LENGTH	DRILL RIG MODEL
HI216490L	1.660" / .191	HIWS1-200	5'	TT4X, JT5, JT520, DD65
HI216492L	1.660" / .191	HIWS1-200	6'	D7x11, D8x12, D9x13, JT9, JT922, JT10, D9x13 S3, D10x15 S3



## OTHER OEM DRILL ROD

### AMERICAN AUGERS

PART NUMBER	TUBE DIAMETER/WALL	CONNECTION	LENGTH	DRILL RIG MODEL
HI296309520	3.500" / .476	HIWS1-1000	20'	DD110
HI276376	3.500" / .449	HXT-802	20'	DD110

### PRIME DRILLING

PART NUMBER	TUBE DIAMETER/WALL	CONNECTION	LENGTH	DRILL RIG MODEL
HI296100215	3.500" / .476	HXT-1002	15'	PD 50/30
HI296100220	3.500" / .476	HXT-1002	20'	PD 50/30

### TORO + ASTEC DRILLS

PART NUMBER	TUBE DIAMETER/WALL	CONNECTION	LENGTH	DRILL RIG MODEL
HI216490	1.660" / .191	HIWS1-200	5'	DD65
HI221628	2.063" / .260	HIWS1-400	10'	DD2024, DD2226
HI222276	2.375" / .254	HIWS1-600	10'	DD3238
HI296309599	2.375" / .295	HIWS1-650	10'	DD4050

### TT TECHNOLOGIES

PART NUMBER	TUBE DIAMETER/WALL	CONNECTION	LENGTH	DRILL RIG MODEL
HI216490	1.660" / .191	HIWS1-200	5'	TT4X

### UNIVERSAL HDD

PART NUMBER	TUBE DIAMETER/WALL	CONNECTION	LENGTH	DRILL RIG MODEL
HI216492	1.660" / .191	HIWS1-200	6'	UNI 15x22
HI222276	2.375" / .254	HIWS1-600	10'	UNI 25, UNI 30x40
HI296309599	2.375" / .295	HIWS1-650	10'	UNI 36x50, UNI 40x55
HI296312531	2.375" / .295	HIWS1-650	15'	UNI 36x50, UNI 40x55
HI296309521	2.625" / .400	HIWS1-700	10'	UNI 36x50, UNI 40x55
HI296309522	2.625" / .400	HIWS1-700	15'	UNI 36x50, UNI 40x55
HI222451	2.875" / .392	HIWS1-900	10'	UNI 45x65, UNI 70x90
HI222452	2.875" / .392	HIWS1-900	15'	UNI 45x65, UNI 70x90
HI222454	3.500" / .449	HIWS1-800	15'	UNI 80x120
HI296337977	3.500" / 4.76	HIWS1-1000	15'	UNI 110x120
HI296308520	3.500" / 4.76	HIWS1-1000	20'	UNI 110x120





# ADVANTAGE

## FEATURES AND BENIFITS:

- Reduces drilling fluids by up to 70% resulting in less waste
- Saves time as you will spend less time pressuring up
- Hunting's one-piece forged design eliminates joints and welds

## HIWS1 ADVANTAGE SERIES

PART NUMBER	TUBE DIAMETER/ WALL	CONNECTION	LENGTH	DRILL RIG MODEL
A216492-20	1.660" / .191	HIWS1-200	6'	D7x11, D9x13, JT9, JT922, UNI 15x22
A221628-20	2.063" / .260	HIWS1-400	10'	D18x22, D20x22, D23x30, JT1220, JT2020, DD2024, DD110, DD2024, DD2226
A222276-20	2.375" / .254	HIWS1-600	10'	D23x30 S3, D24x40, JT2020, JT25, JT2720M1, JT30, JT3020, DD3238, UNI 25, UNI 30x40

## DITCH WIITCH ADVANTAGE SERIES

PART NUMBER	TUBE DIAMETER/ WALL	CONNECTION	LENGTH	DRILL RIG MODEL
A355-1149-20	1.600" / .190	1.30-5	6'	JT9, JT10
A355-1106-20	2.060" / .295	1.94-4	10'	JT20, JT2020
A355-1244-20	2.375" / .300	2.11-4	9.8"	JT25, JT30, JT3020, JT2720M1
A355-1200-10	3.500" / .394	3.27-4	14.75"	JT100

**GIVE US A CALL  
ANYTIME FOR A  
REAL TIME QUOTE  
ON DRILL RODS!**

**844-787-8343**





# HDD PARTS & TOOLING

True North HDD supplies Horizontal Directional Drilling parts and tooling for every aspect of the job.



Reamers



Rock Tooling



Swivels



Tri-Cone Bits



Quick Connect Systems



Hot Shot Pull Back Adapter



Drive Chucks & Savers



Over The Bit Reamers



Electronics



Bits & Blades



Adapters & Subs



Other Drill Parts

Call Us For Quotes



P: 844-787-8343





# HUNTING TOOLING & ACCESSORIES

## HUNTING HX-1TRN ONE TURN MAKE-UP



- Starter Rods
- Starter Rods for Ditch Witch Drills
- Adapters
- Collars
- Accessories

## DITCH WITCH CONVERSION OPTIONS AND DIRECT REPLACEMENT



- Sub Savers
- Drive Chuck Assembly
- Drive Chuck - One Piece
- Transition Rods
- EZ Connect Accessories
- Collar-LPT

## VERMEER



- Drive Chucks Sub Savers
- Drive Chuck Assembly
- Integral Drive Chuck
- Starter Rod-LPT
- Adapter-LPT
- Collar-LPT

True North HDD offers an extensive line of Hunting Tooling for all Horizontal Directional Drills



## GREASE ANTI-SEIZE GREASE



- Copper
- Copper - Arctic
- Environmental
- Environmental - Arctic

## AMERICAN AUGERS



- Sub Savers

## ADAPTER MUD PORTS



## ROD WIPER DUAL SPLIT ROD WIPERS



## Do You Have Equipment Collecting Rust and Dust?

Let True North HDD help you sell your idle equipment. We will list your equipment throughout North America and worldwide. Our network of directional drilling companies and suppliers, makes selling equipment, on your behalf, a breeze. With thousands of visitors to our website, along with listing websites, social media, and our ever-growing newsletter subscriber list your equipment will be seen.



## STEP 1

### CONTACT US!

We have a team that's ready to answer any questions you may have and get your equipment advertised as soon as possible!

## STEP 2

### SUBMIT INFORMATION, PHOTOS, AND VIDEOS

Send in the specific information that you believe will best sell your item to our Marketing Department. Pictures or Videos, Specifications, & Custom adjustments/additions.

## STEP 3

### GET YOUR FREE APPRAISAL

The appraisal is done by our owner, Mark Flaman! For any and all equipment, we will provide buyers with custom finance payment plans for your equipment.

## STEP 4

### Get Your Equipment Promoted

True North HDD will advertise your equipment to the world throughout using platforms for the most exposure.





## HDD EQUIPMENT

TRUE NORTH HDD ALWAYS MAINTAINS A SELECTION OF DIRECTIONAL DRILLS AND OTHER HEAVY EQUIPMENT.

Locating horizontal directional drills and support equipment is one of True North HDD's specialties!

**True North HDD consistently finds:**

- Directional Drills
- Mud Mixing Systems
- Locating Electronics
- Hydrovacs
- Equipment Trailers
- And More!

A quick look at the **Featured** section on our website, [TrueNorthHDD.com](http://TrueNorthHDD.com), will give you a glimpse of our newest arrivals. We add new items every week!

Our equipment is mostly located in Canada and can be shipped almost anywhere in the world.



## LOOKING FOR SOMETHING SPECIFIC?

Contact us and let us help you find it! In many cases we will be able to locate and ship a particular item in a matter of days!

**844-787-8343**





# HDD LOCATING SYSTEMS

## True North HDD is your source for New and Used Locating Equipment for Horizontal Directional Drilling

All electronic systems and accessories are inspected and ready to work. We eliminate the stress in purchasing HDD electronics.

WE BUY, SELL, CONSIGN, & TRADE HDD GUIDANCE SYSTEMS AND ACCESSORIES



### WE CARRY A WIDE ASSORTMENT OF:

- Locators
- Displays
- Transmitters (Beacons/Sondes)
- Lithium Batteries
- Rechargeable Batteries
- Battery Chargers



## RECHARGEABLE BATTERIES AND POWER KITS

True North HDD supplies Rechargeable Lithium and Ni-Cad Batteries, Chargers, and Power Kits.

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NI-CAD BATTERY  
PACKS



LITHIUM ION  
BATTERIES



POWER KITS

## BEACONS, SONDES, AND MORE!



True North HDD now offers Subsite  
and Digitrak transmitters backed  
by our 180-day warranty.

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Subsite, Digitrak, and Underground  
Magnetics locating electronics  
packages available.



## TRUE HDD POWERCELL

### EXTENDED LIFE LITHIUM BATTERIES

Our Extended Life Lithium Batteries are compatible with both Digitrak & Subsite electronics.

Get your True HDD Powercell Extended Life Lithium Battery for the **most competitive price in the industry!**



# \$50 EACH

Buy more and save! \$45 each for quantities of 10 or more.



## SUPERCCELL

### EXTENDED LIFE LITHIUM BATTERIES

Get your HDD Supercell Extended Life Lithium Batteries from True North HDD for the wholesale price of \$150 each. A bulk discount may apply. This is the same silver lithium battery that you are paying up to \$230 for!

# \$150 EACH

BULK DISCOUNT MAY APPLY





# LANE REEL TRAILERS



True North HDD is the authorized dealer for LANE Trailers in Canada. We now offer reel, cable, pole, pipe, material, and equipment trailer models.

## True North HDD's selection of LANE Trailers Includes:

- LRE 0214
- LRE 0314
- LRG 1010R
- LRGE 1007
- LRS 0114
- LRG 1008 (Hydraulic)
- LRG 1008 (Manual)
- LRG 1010 (Hydraulic)
- LRG 1010 (Manual)



True North HDD works with LANE Trailers to build custom trailers for your needs. Contact us today with your specs for a custom quote!

**844-787-8343**





## True North HDD Mud Mixing Systems

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True North HDD offers a complete line of Mud Mixing Systems and Mud Mixing Tanks.

### 5.0

- 5HP Honda

### 13.0

- 370g/min 13HP Honda

### 24.0

- 430g/min 24HP Honda

### 44D

- 44HP Diesel Mud Mixer
- 640g/min 44HP Kubota Diesel



## True North HDD Mixing Tanks

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- Round and Square Tanks Available
- 1000 Gallon
- 750 Gallon
- 500 Gallon
- 300 Gallon
- Custom Options Available



# HDD ANTI-SEIZE GREASE

**True North HDD has all your grease needs covered!**

**Extend the Life of Your Rod!  
Anti-Seize Lubricants**

**Available in Multiple Sizes:**

- 1 Gallon
- 2 Gallons
- 3.5 Gallons
- 5 Gallons
- 50 Gallons



## TRUE LUBE NCS 30 / NCS ARCTIC

If you're not using this product, you should be! Save the threads of your rods and tooling with this Metal-Free lubricant. A non-plating grease with the stickiest compound that won't be affected by drilling fluids, additives, or water.

## TRUE LUBE HDD KOPR -51C TO 190C

Exclusive year-round, all season grease, True North HDD's KOPR is a low-friction, anti-seize compound. It has copper flakes and is water resistant. This grease also has rust and corrosion inhibitors.

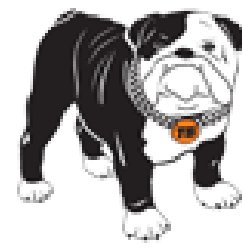


**SAVE BY THE PAIL OR BULK DISCOUNTS BY THE PALLET**

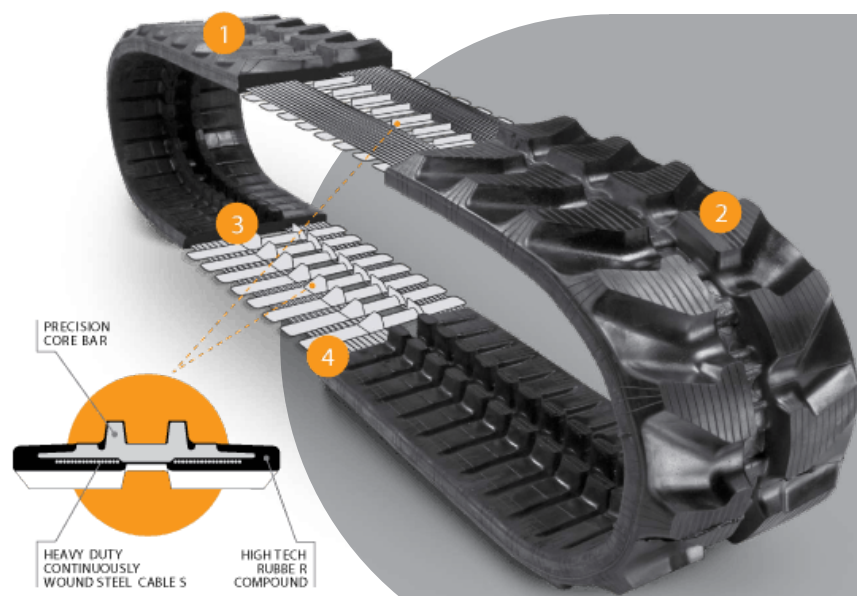




TRUE NORTH HDD IS YOUR **CERTIFIED**  
TUFFBILT TIRES, TRACKS, AND  
UNDERCARRIAGE PROVIDER



## TUFF BILT



## TRACKS

- ADVANCED RUBBER COMPOUND
- IDENTICAL TO OEM TREAD PATTERS AND SPECIFICATIONS
- HARDENED FORGED STEEL
- CONTINUOUS STEEL CORD (CSC) TECHNOLOGY

## FLAT PROOF TIRES

- EASY REPLACEMENT
- NATURAL RUBBER COMPOUNDS
- WEAR AND ABUSE RESISTANCE
- NO TIRE MOUNTING REQUIRED
- PROVEN TO LAST

TREADED • NON-TREADED • DIAMOND TREAD



## UNDERCARRIAGE PARTS

- HIGHEST-QUALITY, HARDENED STEEL
- SEALED BEARINGS REDUCE MAINTENANCE, LABOUR COSTS, AND DOWNTIME
- MEETS OR EXCEEDS OEM SPECIFICATIONS
- TRUE NORTH HDD OFFERS A LARGE VARIETY OF INVENTORY TO FIT ALL MAKES AND MODELS



## True North HDD is Proud to be the Official Distributor for CETCO Products in Manitoba and Saskatchewan.

CETCO provides mud products for **all makes and models of Directional Drills**. CETCO is the leading supplier of Horizontal Directional Drilling Mud Products in North America. True North HDD stocks a complete line of professional products that enhance the cost-effectiveness of directional drilling operations. These products help by controlling and improving Directional Drilling fluid properties.

Each and every mud product is supported by an experienced team of Mineral Technologies' field engineers and research scientists.

- INSTA-VIS DRY
- INSTA-VIS LOW
- INSTA-VIS PLUS
- DRILL-TERGE
- CLAY CUTTER
- CLAY CUTTER PRO
- HYDRAUL-EZ
- REL-PAX XTRA-LOW
- SUPER GEL-X
- SUSPEND-IT



Order today and have your CETCO products shipped to your door!  
Ready to serve all makes and models of Directional Drills in Manitoba and Saskatchewan!





## QUAD POWER POLYMER DRILLING PRODUCTS INCLUDE POWER-BASE, POWER-CLAY, POWER-SAND, AND POWER-TERGE.

Quad Power polymer drilling products are a line of super-concentrated drilling fluids for short distance/small diameter HDD bores. The color-coded polymer drilling system is easy to use and allows utility contractors to quickly and efficiently drill through various soil types.

